Patent claims

- 1. The use of silica sols containing sulfonic acid groups and/or mercapto groups as microparticles in paper production, in particular for paper retention.
- The use as claimed in claim 1, characterized in that silica sols used are those which have, bonded to a
 silicon atom, a group of the formula I and/or Π,

$$-B-(SO_3M)_D$$
 (I),

$$-B-(SH)_p$$
 (II),

in which

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B is a (p+1)-valent bridge member,

p is a number from 1 to 3 and

M is hydrogen, an alkali metal, in particular Na, Li or K, an alkaline earth metal, in particular Mg, Ca or ammonium.

- 3. The use as claimed in claim 2, characterized in that
- B is bivalent, p is 1, B is in particular a linear or branched alkylene group optionally interrupted by one or more oxygen atoms and having 1 to 15 C atoms, a cycloalkylene group having 5 to 8 C atoms or a unit of the formulae

$$-(CH_2)_{0-6} - \underbrace{H}_{(CH_2)_{\overline{0-6}}} \quad oder \quad -(CH_2)_{\overline{0-6}} \underbrace{\hspace{1cm}}_{(CH_2)_{\overline{0-6}}}.$$

- 4. The use as claimed in claim 2, characterized in that B is $-(CH_2)_n$ where n is from 1 to 6, in particular 3.
- 20 5. The use as claimed in claim 1, characterized in that the silica sol has a radical of the formula Ia,

$$-(CH2)3-SO3M$$
 (Ia)

in which

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- M is hydrogen, an alkali metal, an alkaline earth metal or ammonium.
- 6. The use as claimed in claim 1, characterized in that the silica sols have a mean particle size of less than 400 nm, determined by the TEM method.
- 7. The use as claimed in claim 1, characterized in that the silica sol is used in combination with cationic polymers as a microparticle system in paper production.
 - 8. The use as claimed in claim 7, characterized in that polyethylenimines, polyamidoamines, polyacrylamides, polyvinylamines, starch or guar flour is used as the cationic polymer.
 - 9. A process for the production of paper, characterized in that a silica sol containing sulfonic acid groups and/or mercapto groups and a cationic polymer are added to an aqueous cellulose suspension in any desired sequence, and sheet formation, drainage and drying of the sheet are then carried out.
 - 10. A silica sol containing sulfonic acid groups and/or mercapto groups and having a mean particle size, measured according to TEM, of 2-45 nm, preferably of 2-20 nm.
- 11. A silica sol containing sulfonic acid groups and/or mercapto groups and having a sulfur content, based on SiO₂ of the silica sol, of from 0.1 to 30 mol%, preferably from 0.1 to 8 mol%, in particular from 1 to 5 mol%.
 - 12. The silica sol as claimed in claim 10 and/or 11, characterized in that it has a radical of the formula (CH₂)₃-SO₃M, in which M is H, an alkali metal, an alkaline earth metal or ammonium.
 - 13. A process for the preparation of the silica sols according to claim 10 and/or 11, characterized in that a silica sol which is free of SH and SO₃M groups and in which M has the above meaning,
- for the optional introduction of the SH groups,
 - a) is reacted with mercapto compounds and

for the optional introduction of the sulfonic acid groups,

b) is reacted with a compound containing SO₃M groups or

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- b1) is reacted with a compound containing a functional group and the functional group itself is converted into an SO₃M group, in particular the mercapto compound obtained according to a) is oxidized, or
- b2) is reacted with a compound containing a functional group and the silica sol derivatized in this manner is further reacted with a compound containing SO₃M groups,

the reaction is carried out in an aqueous medium having a water content of at least 75% by weight in at least one of the stages a), b), b1) or b2), based on the mass of the respective reaction mixture.

- 14. A silica sol obtainable by a process as claimed in claim 13
- 15. A paper characterized in that it contains a silica sol as claimed in claim 10, 11, 12 or 14.